



## Press Specifications

DESCRIPTION	<u>1000 TON USI Straight Side</u>	<u>600 TON Brown &amp; Boggs Straight Side</u>	<u>400 TON Heim Straight Side</u>	<u>350 TON BLISS Straight Side</u>	<u>200 TON OBI</u>	<u>110 TON Danly OBI</u>
MODEL	S1-1000-60 x 54	SS2-600-120 x 60	ZZ 400 SS	SE2-350	OBI	OBI
PRESS TYPE	Manual/Progressive	Manual/Progressive	Manual/Progressive	Manual/Progressive	Manual/Progressive	Manual
BED SIZE (LxW)	60" x 54"	120" x 60"	102" x 48"	84" x 36"	58" x 34"	42" x 28"
MAX SHUT HEIGHT on Bolster	38"	36"	30.75"	33"	17"	17.23"
RAM ADJUST	14"	12"	6"	12"	4 1/2"	5"
BOLSTER THICKNESS	10"	8"	5.63"	5"	5"	3.77"
Ram Stroke	20"	16"	12"	16"	12"	8"
SPM (Strokes/min)	20 VARIABLE	15 - 40 VARIABLE	1 to 40 VARIABLE	22-30 VARIABLE	32 FIXED	30manual, 42 prog
Feeder Width	24"	34"	24"	24"	18"	18"
PRESS WINDOW	22.75"	52.75"	26.75"	19"	N/A	N/A
Feed Height -Max						
Feed Height -Min						
DECOILER MAX LBS	6614LBS	20000 LBS	10,000LBS	10,000LBS	6000 LBS	
COIL MIN/MAX ID	20"	19"/22"		16"/22"	17"/20"	
COIL MAX OD	55.12"	68"		76"	50"	
FEED DIRECTION	Left to Right	Right to Left	Left to Right	Right to Left	Right to Left	Left to Right
MAKE/TYPE	Orii 6600 LB Model LCC-06HB4HAX-EAX	MILLUTENCIL	P/A INDUSTRIES SRF-24S/U	P/A INDUSTRIES SRF-24S/U	LITTELL	
FEEDER SPECS-LINKED						
FEEDER MIN AND MAX THICKNESS	0.3 - 5.0 MM	0.9 - 6.0 MM	0.5 - 3.0MM	0.5 - 3.0MM	0.5 - 3.0MM	N/A